SmartRack™ Assembly Instructions

Models: SR42UBKDK, SR42UBEXPKD, SR48UBKDK and SR48UBEXPKD

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Parts List

A

M6x12

x24

B

M4x8 with Lock Washer

x36

C

M5x10

x16

Required Tools:

- 5/32” (4 mm) Allen Wrench (Supplied)
- #1 Phillips Screwdriver (User-Supplied)
- #2 Phillips Screwdriver (User-Supplied)

Note: “EXP” models do not include side panels.

WARNING: The rack enclosure is extremely heavy. Do not attempt to unpack, move, assemble or install the enclosure without assistance. Until it has been properly assembled and stabilized, the enclosure is prone to tipping and could cause property damage and/or personal injury. Use extreme caution when assembling the enclosure and be sure to follow all handling and installation instructions. Do not attempt to install equipment without first stabilizing the enclosure. Refer to Owner’s Manual.
**Step 1**

1. Assemble the top part of the structure using the screws provided. 
2. Attach the top part to the base using the screws. 

**Step 2**

1. Attach the side panels to the frame using the screws. 
2. Secure the side panels with the provided screws. 
3. Assemble the remaining parts according to the diagram. 

**Parts**

- 2x screws (Item 2)
- 2x connectors (Item 8)
- 1x side panel (Item 4)
- 2x top parts (Item 12)
step 3

1. [Diagram of step 3-1]
   - 6 pieces

2. [Diagram of step 3-2]
   - 6 pieces

3. [Diagram of step 3-3]
   - 6 pieces

step 4

1. [Diagram of step 4]
   - 4 pieces
The rail attachment points are numbered to help you align each pair of rails at the same depth. Before attaching the rails using the screws (shown in Step 5-3), make sure the same number appears in all three windows. **Note:** Number shown in Step 5-2 is for illustration purposes only; attach rails at desired depth.
The rail attachment points are numbered to help you align each pair of rails at the same depth. Before attaching the rails using the screws (shown in Step 6-3), make sure the same number appears in all three windows. Note: Number shown in Step 6-2 is for illustration purposes only; attach rails at desired depth.
Note: For "EXP" models, skip this step.